Animal Handling
Animal handlers at all stages including at the farm, during transport, and at the slaughter facility should be properly trained in handling procedures and have knowledge of normal animal behavior, injury and disease detection, and humane cattle handling. Training regimens should be documented and may include additional training for health monitoring, proper equipment use, and newborn calf management. Improper handling may lead to animal injuries, lasting fear, and stress.

Cow-calf Management
Improper cow-calf management can lead to injury, distress, and disease for both the cow and calf. Calving areas should be kept clean and dry and caretakers should be proficient in housing, handling, and nutritional requirements. Final product manufacturers should seek transparency into the housing conditions and training of the staff and collaborate with suppliers to ensure proper handling at the cow-calf stage.

Culling Procedures
Final product manufacturers should seek collaboration with supply chain partners to set minimum requirements for culling management at the finishing farm. Requirements should include selecting humane methods of euthanasia and confirmation of loss of consciousness and death to avoid animal pain. This also includes avoidance of transporting non-marketable animals as transporting unhealthy animals may cause the animal pain and stress.

Health Management
Animal health monitoring systems allow animal caretakers to identify and take action on diseases and injuries. Diseases and injuries may be caused by improper nutrient management, poor housing conditions, and improper handling. Final product manufacturers should collaborate with farms to ensure use of best practices in nutritional management ideal for growth, health, and maintenance and prevention of lameness and other mobility problems. Beef finishing farms should establish a veterinary-client-patient-relationship as it is critical to setting goals related to animal health and welfare.

Housing
An animal's health and vigor are affected by its physical environment. Cattle should be able to easily stand up, lie down, and adopt normal resting postures with visual eye contact with other cattle, given access to a lying
area that provides comfort, insulation, warmth, dryness, and traction, and provided protection from heat and cold. The type of housing system should be evaluated in conjunction with other factors such as farmer management and training, climate, and genetics.

**Painful Procedures**
Final product manufacturers should implement a policy for suppliers to set clear requirements regarding the management of painful procedures. Requirements depend on the type of procedure but may include pain mitigation, the age and weight of the animal, skill-level of the operator, and use of equipment. In accordance with applicable legislation, some painful procedures such as tail docking should be phased out.

**Supply Chain Transparency**
Addressing many of the environmental and social challenges within an agriculture supply chain requires cooperation among the many companies involved. Final product manufacturers should determine the locations of farms that produce their supply and engage them to improve transparency, communication, and data sharing.