Consumers

Consumer Health and Safety
Textile and footwear manufacturers can use alternative chemicals or eliminate the use of harmful chemicals (e.g., flame retardants, phthalates, chlorinated phenols, adhesives, and others) in production to reduce any potential human health risks to consumers from exposure to chemicals.

Managing the Supply Chain

Supply chain transparency
Addressing many of the environmental and social challenges within a textile and footwear supply chain requires cooperation among companies at different stages of the supply chain. Chain-of-custody and other data-sharing systems and initiatives can help improve transparency about where materials are being sourced, and manufacturers and suppliers can work together to address common issues, such as energy, water, chemicals, worker health and safety, and labor rights.

Use of Resources

Climate and energy
Fabrication and processing of textile materials, including dyeing and other chemical processes, can consume significant amounts of energy and electricity. Manufacturers can help abate these impacts by measuring, tracking, and reporting energy use and greenhouse gas emissions, with a focus on reduction. They can also perform preventative maintenance on equipment, replace inefficient equipment, use renewable energy, and encourage efficient energy behaviors throughout their operations.

Material efficiency
Manufacturers can help minimize the environmental impacts of fiber and fabric sourcing and production by designing products that use less resource-intensive materials, are optimized for weight or volume, are durable, or are recyclable. Take-back programs and reusing materials from the manufacturing processes can improve material efficiency.
**Pollution**

Chemicals used in treating, tanning, and dyeing fiber, fabric, leather materials, and textiles can escape manufacturing facilities and cause water pollution, posing risks to the surrounding community. Manufacturers should implement a chemical management system to identify and control potential risks, use processes that minimize the amount of required chemicals, and use technology to treat and measure the quality of water they release from their factories.

**Water**

Textile and footwear production processes use significant amounts of water for treating fibers and fabrics and tanning leather materials, which can contribute to freshwater depletion and may be problematic in water-stressed regions. Textile manufacturers and suppliers should track water use, set water reduction goals, and implement new manufacturing technologies that significantly increase the efficiency of water use.

**Workers and Communities**

**Forced or Child Labor**

Forced and child labor are global issues being addressed by businesses and organizations worldwide. In some areas, there is a risk of forced or child labor, characterized by actions such as trafficking, withholding wages or documents, and restricting workers to the work site. Manufacturers should implement codes of conduct for their suppliers, audit facilities across their supply chain, and publicly report their performance, to help ensure that there is no use of forced or child labor.

**Workers**

Workers may be exposed to hazards and, in some parts of the world, their rights to freedom of association, equal opportunity and treatment, and fair wages may not be protected. To help ensure worker health, safety, and labor rights, final product manufacturers should have a documented health and safety management plan, including a chemical management plan where needed, and provide safety training and personal protective equipment to workers. Manufacturers should procure materials from suppliers that address worker health and safety and labor rights transparently and should perform audits when needed for both workers in facilities as well as those hired as homeworkers.